

Date: Friday, 04/04/2008 11:40:53 AM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BUSHING		
Job Number	: 38416			Part Number	: D37591		
Estimate Number	: 13202			Drawing Number	: D3759 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 04/04/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: MACHINED PARTS	Due Date	: 11/04/2008		
Previous Run	: 38236			Qty:	40	Um:	Each
Written By	:						
Checked & Approved By	: <u>SL 08-04-4</u>						
Comment	: Est Rev:A 08-03-04 new issue DD verified by: LL						
<b>Additional Product</b>							
Job Number: 							
Seq. #:	Machine Or Operation:	Description :					
1.0	M304R0375	304 SS ROUND BAR 					
Comment: Qty.: 0.0656 f(s)/Unit Total : 2.6250 f(s)  Material: AISI 304 Round Bar Ø0.375" (M304R0.375) Batch: <u>M107403</u> <u>MMF 08/04/18</u> 							
2.0	HARDINGE	HARDINGE CNC LATHE SMALL 					
Comment: HARDINGE CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759 Deburr 							
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 					
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>MMF 08/04/18</u> 							
4.0	QC8	SECOND CHECK 					
Comment: SECOND CHECK 							
5.0	PACKAGING 1	PACKAGING RESOURCE #1 					
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>WS7</u>  <u>PL 08-04-21</u> 							

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 38416

Part Number: D37591

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



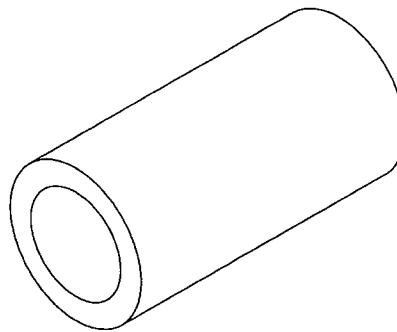
08/04/2008

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



4/08/08



D3759-1 BUSHING

SHOP COPY  
 RETURN TO  
 ENGINEERING  
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 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 38244

NOTES:  
 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD  
 (REF. DART SPEC M304R)  
 OR AISI 304/316, STAINLESS STEEL TUBE  
 (REF. DART SPEC M304TR)  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.01 lbs

REV.	NEW ISSUE		AJS	08.03.03
DESCRIPTION			BY	DATE
DESIGN	AJS	DART AEROSPACE LTD		
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA		
CHECKED	ME	DRAWING NO.	REV. A	
MFG. APPR.	AP	D3759	SHEET 1 OF 2	
APPROVED	AP	TITLE	SCALE	
DE APPR.	AP	BUSHING	NTS	
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8 7 6 5 4 3 2 1

D

C

B

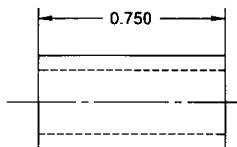
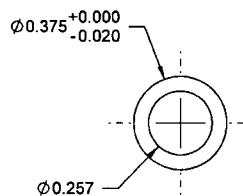
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D3759-1 BUSHING

08.03.03

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WORK ORDER  
NO. 382

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ME	REV. A	
MFG. APPR.	ME	DRAWING NO.	D3759
APPROVED	ME	SHEET 2 OF 2	
DE APPR.	ME	TITLE	BUSHING
DATE	08.03.03	SCALE	NTS

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8 7 6 5 4 3 2 1

DART AEROSPACE LTD	Work Order:	38416
Description: Bushing	Part Number:	D3759.1
Inspection Dwg: 3759 Rev: A		Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## First Article      Prototyp

Measured by: John J. S.  
Date: 08/04/18

<b>Audited by:</b>	
<b>Date:</b>	05-04-18

Prototype Approval:	N/A
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	